

Assembly Instructions

3" Heavy Duty Plate Casters

Before you begin, please make sure all parts and proper quantities are included. (See Part Identifier Key) Any parts damaged during shipment must be reported within 24 hours of receipt. To report information regarding damages or if you have any questions, please call 800.242.2303.

Step 1:

- Place base cabinet upside down on a protected flat surface with its' bottom facing up.
- Align the (2) locking casters with the threaded inserts in the cabinets' bottom. We recommend placing the two locking casters closer to the front side of the cabinet, and the two non-locking casters towards the back side of the cabinet.
- Using a 4mm Allen wrench or a 4mm hex bit and a screw gun, attach casters to the base cabinet with the 1/4" -20x25mm joint connector bolts. (4) per caster.

Step 1



Step 2:

- Repeat Step 1 for the (2) non-locking casters.

Step 3:

- Lock the (2) locking casters by pushing up on the break lever.
- With someone's help, position the cabinet right side up.

Step 3




Step 4: (Skip step 4 if top is already installed)

- Place worksurface on base cabinet, aligning the threaded inserts in the worksurface with the pre-drilled holes in the cabinet.
- Using 1/4"-20x35mm joint connector bolts, insert the 1st bolt through one of the front pre-drilled holes inside of the cabinet going up into the worksurface. Use a 4mm Allen wrench or 4mm hex bit and a screw gun to fasten the bolt into place.
- After the first bolt is fastened, proceed to the back of the cabinet, on the opposite side, to attach the second bolt.
- Repeat these steps for the remaining two sides.

Part Identifier Key

Tools Required

- 4mm Allen wrench OR
- 4mm hex bit
- Screw gun

Part #	Description	Qty.	
04066947	1/4" -20x25mm joint connector bolt	16	
0406686	1/4" -20x35 joint connector bolt	4	