

# Postformed Laminate Top specifications

**Postformed Overview:** High-pressure laminate bonded to a machine formed edge.

**Specifications:**

**Thickness** - 90° Modern Edge and 180° Bullnose available in .75", 1.25", 1.625" or 1.75". Ergo Edge and Comfort Edge only available in 1.25".

**Finishes** - Standard or Custom Laminates. Also available in chemical resistant laminate (CR) or electro-static dissipative (ESD) laminate\*

**Sizes** - Up to 48" x 144"

**Core Material** - Industrial grade particleboard or medium density fiberboard (MDF)

**Edge Profiles** - 90° modern edge, 180° bullnose (std), ergo-edge or custom comfort edge.

**Backer** - Phenolic backer for .75" and 1.25", Resin backer on 1.625" or 1.75"

**Options** - Grommet holes, drilling, inserts, mitre joints, angle cuts, corners, 10" ground cord and snap, grounding-bolt kit with wire, grounding kit installation, back splashes

**Drilling** - Fasteners with deep threads are recommended. Pre-drilling the holes is recommended. Take into consideration the thickness of the top when selecting screw length for the edge, bottom or top surface. Drilling is not recommended through the edge of a MDF core.

**Cutting** - A sharp, carbide cross-cut blade is recommended. Cut the top bottom side up to prevent chipping. In instances where the top can only be cut top side up tape the edge that will be cut and make the cut line through the center of the tape.

**Care & Maintenance:**

The laminate surface may be cleaned with warm water and mild soaps, such as those used for hands or dishes. Heavy solvents can effect edging adhesion.

**Fastener and Pilot Hole Chart:**

Screw Size #	Pilot Hardwood
4	1/16"
6	5/64"
8	3/32"
10	7/64"
12	1/8"



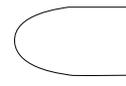
Standard 180° Bullnose



90° Modern



Custom Comfort



Ergo Edge



**Optional Features:**



Grounding Bolt Kit and Grounding Cord Kit\*



Grommet Hole



(optional)



Back Splash

NOTE: Postformed laminate tops only available on rectangle and square tops.

\*In order to operate all anti-static tops effectively, grounding bolt/cord must be attached to a reliable earth ground connection. All Tops over 72" are recommended to have two Grounding bolt kits.

V060517 Specs subject to change.