WB Manufacturing LLC

Butcher Block Top
specifications

Top

Thickness	1.25", 1.5", 1.75", 2.25"
Rail Width	0.75" - 1.75" (width determined by product)
Construction	Face-glued, nominal 4/4 rails
Standard Finish	Clear catalyzed lacquer
Optional Finishes	Mineral oil,boiled linseed oil, or unfinished
Sizes	Max up to 60"x144"
Edge Profile	0.125" radius edge, square or 180° bullnose
Standard Species	Hardwood Standard is a mixed variation of different species containing similar color and grain patterns.
Optional Species	Red Oak, Maple, Hard Maple Fasteners: Draw tight joint fasteners included with widths over 36"D or if specified for lengths over 144"

Appearance

Natural variations do occur in the appearance of natural wood. This distinguishing feature contributes of the natural beauty of this product. These variations are subject to occur on all or some of the wood products based on environmental factors affecting the tree before harvesting and include character markings such as grain variation in color, various growth rings and tight knots among other naturally occurring defects. All variations are of a natural source and should not detract from the function of the product.

General Care & Maintenance

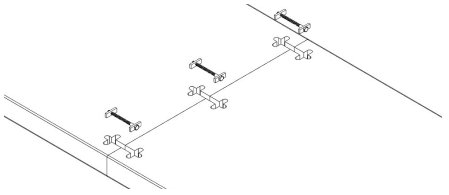
Allow top to reach ambient room temperature prior to installation. It may take forty-eight (48) hours for the top to acclimate to the surrounding environment. If tops will not be installed within 48 hours they must be stored horizontally with a cover over exposed face.

Holes in steel framework used to secure the top to frame must be 0.375" larger than the bolt or fastener. Pre-drill pilot holes for lag screw fasteners and only tighten the fastener slightly as the top needs to be able to expand and contract.

If final mounting requires cutting the top, then all exposed raw wood surfaces must be resealed. Polyurethane is an excellent sealer for lacquered tops, while mineral oil should be used for oil finished tops. Tops and benches sent without a finish and tops that are modified in the field voids the warranty.

Lacquered tops should avoid excess amounts of water, oil and strong cleaning agents. The top should be immediately wiped clean when the surface has been exposed to such excesses. For oil tops we recommend oiling them every 4-6 weeks depending on usage. When necessary, reseal any exposed raw wood surfaces to avoid expansion and swelling caused by water and humidity. Lacquer finish Butcher Block tops are not food safe.

* Tops over 36" D come in 2 pieces and are field assembled with joint connectors



Chemical	Rating
1) Sulfuric Acid 25%	5
2) Sulfuric Acid 50%	5
3) Acetic Acid 50%	4
4) Acetic Acid 75%	4
5) Phosphoric Acid 50%	5
6) Phosphoric Acid 75%	5
7) Hydrochloric Acid 20%	5
8) Hydrochloric Acid 37%	4
9) Butyl Alcohol	5
10) Ethyl Alcohol	5
11) Methyl Alcohol	5
12) Ethyl Acetate	2
13) Methyl Ethyl Ketone	1
14) Toluene	5
15) Acetone	1
16) Naphtha	5
17) Xylene	5
18) Sodium Hypochlorite 5.25%	5
19) Sodium Hydroxide 25%	5
20) Sodium Hydroxide 35%	5
21) Sodium Hydroxide 40%	5
22) Sodium Hydroxide 50%	5
23) Potassium Hydroxide 40%	5
24) Potassium Hydroxide 45%	5
25) Hydrogen Peroxide 30%	5
26) Nitric Acid 25%	5
27) H2O 100%	5

Test prepared by Sheboygan Paint Co 1/2009

5=No Effect 4=Slight Stain 3=Modest Stain
2=Modest Stain, Film Blistered 1=Film Damage

Screw Size #	Pilot Hardwood
4	1/16"
6	5/64"
8	3/32"
10	7/64"
12	1/8"

Standard Hardwood | Red Oak (Optional) | Maple (Optional)

V110722 Version subject to change

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Hardwood Butcher Block Tops Eased Edges

1.25”	1.75”	D” x L”
BBT9033-S	BBT9033-V	12 x 24
BBT9034-S	BBT9034-V	12 x 30
BBT9035-S	BBT9035-V	12 x 36
BBT9036-S	BBT9036-V	12 x 48
BBT9037-S	BBT9037-V	12 x 60
BBT9038-S	BBT9038-V	12 x 72
BBT9040-S	BBT9040-V	12 x 96
BBT9041-S	BBT9041-V	12 x 120
BBT9042-S	BBT9042-V	12 x 144
BBT9043-S	BBT9043-V	15 x 24
BBT9044-S	BBT9044-V	15 x 30
BBT9045-S	BBT9045-V	15 x 36
BBT9046-S	BBT9046-V	15 x 48
BBT9047-S	BBT9047-V	15 x 60
BBT9048-S	BBT9048-V	15 x 72
BBT9050-S	BBT9050-V	15 x 96
BBT9051-S	BBT9051-V	15 x 120
BBT9052-S	BBT9052-V	15 x 144
BBT9053-S	BBT9053-V	18 x 24
BBT9054-S	BBT9054-V	18 x 30
BBT9055-S	BBT9055-V	18 x 36
BBT9056-S	BBT9056-V	18 x 48
BBT9057-S	BBT9057-V	18 x 60
BBT9058-S	BBT9058-V	18 x 72
BBT9060-S	BBT9060-V	18 x 96
BBT9061-S	BBT9061-V	18 x 120
BBT9062-S	BBT9062-V	18 x 144
BBT9065-S	BBT9065-V	24 x 24
BBT9066-S	BBT9066-V	24 x 30
BBT9067-S	BBT9067-V	24 x 36
BBT9069-S	BBT9069-V	24 x 48
5.0	*7.0*	*LBS/SQ FT*

Hardwood Butcher Block Tops Eased Edges

1.25”	1.75”	D” x L”
BBT9071-S	BBT9071-V	24 x 60
BBT9072-S	BBT9072-V	24 x 72
BBT9074-S	BBT9074-V	24 x 96
BBT9075-S	BBT9075-V	24 x 120
BBT9076-S	BBT9076-V	24 x 144
BBT9077-S	BBT9077-V	30 x 30
BBT9078-S	BBT9078-V	30 x 36
BBT9080-S	BBT9080-V	30 x 48
BBT9082-S	BBT9082-V	30 x 60
BBT9083-S	BBT9083-V	30 x 72
BBT9085-S	BBT9085-V	30 x 96
BBT9086-S	BBT9086-V	30 x 120
BBT9087-S	BBT9087-V	30 x 144
BBT9088-S	BBT9088-V	36 x 36
BBT9090-S	BBT9090-V	36 x 48
BBT9092-S	BBT9092-V	36 x 60
BBT9093-S	BBT9093-V	36 x 72
BBT9095-S	BBT9095-V	36 x 96
BBT9096-S	BBT9096-V	36 x 120
BBT9097-S	BBT9097-V	36 x 144
BBT9107-S	BBT9107-V	48 x 48*
BBT9108-S	BBT9108-V	48 x 60*
BBT9109-S	BBT9109-V	48 x 72*
BBT9111-S	BBT9111-V	48 x 96*
BBT9112-S	BBT9112-V	48 x 120*
BBT9113-S	BBT9113-V	48 x 144*
BBT9114-S	BBT9114-V	60 x 60*
BBT9115-S	BBT9115-V	60 x 72*
BBT9117-S	BBT9117-V	60 x 96*
BBT9118-S	BBT9118-V	60 x 120*
BBT9119-S	BBT9119-V	60 x 144*
5.0	*7.0*	*LBS/SQ FT*

Maple (-M)
Hard Maple (-H)
Red Oak (-RO)

+ Unfinished tops are not covered under warranty.
*Widths over 36” come in (2) pieces with draw tight connector (included); lengths are 1/2” undersized.

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Hardwood Butcher Block Tops
(-BN) Bullnose or (-RA) Radius Edge

1.25”	1.75”	D” x L”
BBT9033-S	BBT9033-V	12 x 24
BBT9034-S	BBT9034-V	12 x 30
BBT9035-S	BBT9035-V	12 x 36
BBT9036-S	BBT9036-V	12 x 48
BBT9037-S	BBT9037-V	12 x 60
BBT9038-S	BBT9038-V	12 x 72
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BBT9052-S	BBT9052-V	15 x 144
BBT9053-S	BBT9053-V	18 x 24
BBT9054-S	BBT9054-V	18 x 30
BBT9055-S	BBT9055-V	18 x 36
BBT9056-S	BBT9056-V	18 x 48
BBT9057-S	BBT9057-V	18 x 60
BBT9058-S	BBT9058-V	18 x 72
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BBT9066-S	BBT9066-V	24 x 30
BBT9067-S	BBT9067-V	24 x 36
BBT9069-S	BBT9069-V	24 x 48
BBT9071-S	BBT9071-V	24 x 60
BBT9072-S	BBT9072-V	24 x 72
BBT9074-S	BBT9074-V	24 x 96
BBT9075-S	BBT9075-V	24 x 120
BBT9076-S	BBT9076-V	24 x 144
5.0	*7.0*	*LBS/SQ FT*

Hardwood Butcher Block Tops
(-BN) Bullnose or (-RA) Radius Edge

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BBT9083-S	BBT9083-V	30 x 72
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BBT9088-S	BBT9088-V	36 x 36
BBT9090-S	BBT9090-V	36 x 48
BBT9092-S	BBT9092-V	36 x 60
BBT9093-S	BBT9093-V	36 x 72
BBT9095-S	BBT9095-V	36 x 96
BBT9096-S	BBT9096-V	36 x 120
BBT9097-S	BBT9097-V	36 x 144
BBT9107-S^	BBT9107-V^	48 x 48
BBT9108-S^	BBT9108-V^	48 x 60
BBT9109-S^	BBT9109-V^	48 x 72
BBT9111-S^	BBT9111-V^	48 x 96
BBT9112-S^	BBT9112-V^	48 x 120
BBT9113-S^	BBT9113-V^	48 x 144
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BBT9115-S^	BBT9115-V^	60 x 72
BBT9117-S^	BBT9117-V^	60 x 96
BBT9118-S^	BBT9118-V^	60 x 120
BBT9119-S^	BBT9119-V^	60 x 144
5.0	*7.0*	*LBS/SQ FT*

Maple (-M)
Hard Maple (-H)
Red Oak (-RO)

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