



Before you begin, please make sure all parts and proper quantities are included. (See Part Identifier Key) Any parts damaged during shipment must be reported within 24 hours of receipt. To report information regarding damages or if you have any questions, please call 800.242.2303.

Step 1:

- Place EPIC frame leg with plate facing down on a flat surface.

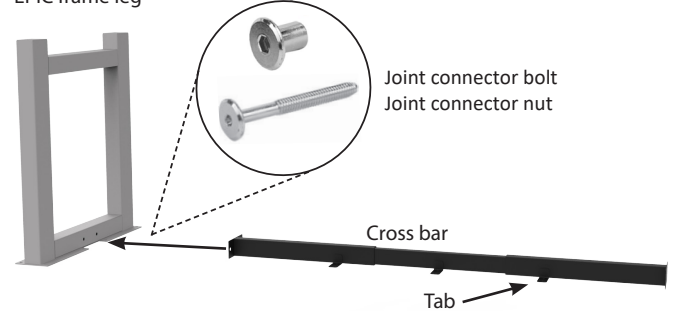
Step 2:

- Align holes in the end plate of the cross bar with the frame. Make sure the tabs on the cross bar are facing down.
- Connect cross bar to the frame using $\frac{1}{4}$ "-20 x 50mm joint connector bolts and $\frac{1}{4}$ "-20 joint connector nuts.
- Use a screw gun and a 4mm Hex bit to tighten the joint connector bolts to the nut. We suggest using a 4mm Hex wrench to hold the nut in place while tightening the bolt.
- Repeat for other frame leg.

Step 1

EPIC frame leg

Step 2



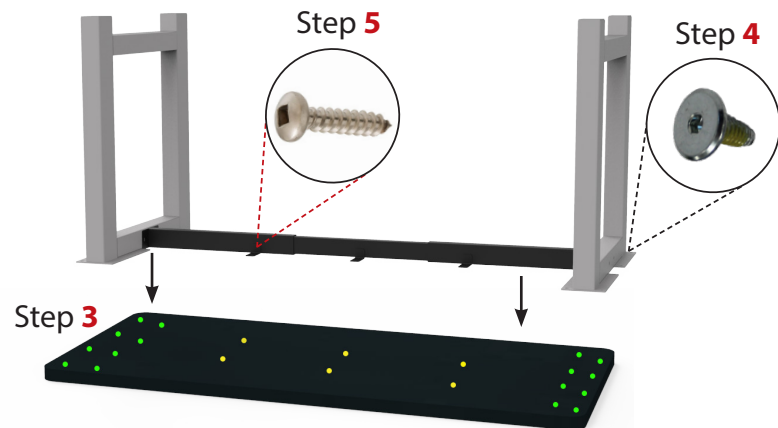
Step 3:

- Place the EPIC top face down on a protected flat surface so threaded inserts (marked in green) and pre-drilled pilot holes (marked in yellow) are facing up.

Step 4:

- Place frame leg/cross bar on the top and align with threaded inserts & pre-drilled pilot holes.
- Using a screw gun and a 4mm Hex bit, secure both frame legs to top with $\frac{1}{4}$ "-20 x 15mm joint connector bolts. Use eight bolts for each frame leg.

Step 6



Step 5:

- Using a screw gun and a # S2 square bit, secure cross bar to top with #10 x $\frac{3}{4}$ " square pan screws. Use one screw per tab with a total of six screws being used (3 per side).

Step 6:

- Before placing castor in the bottom of the frame leg, lock the castor by pushing down on the brake lever.
- Twist the stem of the castor into the hole on the bottom of the leg frame. Applying thread locking adhesive can help prevent unexpected loosening of the castor.
- Use $\frac{3}{4}$ " wrench to tighten $\frac{3}{4}$ " nut on stem of castor.
- Repeat for remaining casters.

Step 7:

- With someone's help, turn table upright.






Step 7



Tools Required

- Screw gun
- # S2 square bit
- 4mm Hex bit
- 4mm Hex wrench
- $\frac{3}{4}$ " Wrench
- Thread Locking Adhesive (optional)

Part Identifier Key

Part #	Description	Qty.	
04067960	¼"-20 x 50mm joint connector bolts	2 per leg frame (4 total)	
04009022	¼"-20 joint connector nuts <i>(Used to attach cross bar to leg frame)</i>	2 per leg frame (4 total)	
04009023	¼"-20 x 15mm joint connector bolts <i>(Used to attach leg plates to top)</i>	8 per leg plate (16 total)	
0408231	#10 x ¾" Square pan screw <i>(Used to attach cross bar to top)</i>	3 per side of the cross bar (6 total)	
0400993	3" heavy duty locking casters	1 per leg (4 total)	

EPIC Frame Legs

Model #	SKU #	Description
EPC -FX	04067852	EPIC fixed frame leg w/3" heavy duty locking casters
EPC -WFX	04067853	EPIC fixed frame leg w/3" heavy duty locking casters
EPC -SFX	04067854	EPIC fixed frame leg w/3" heavy duty locking casters

Standard Frame Color



Additional Colors

