

Assembly Instructions

TORO Table Laminate/Phenolic Top



Before you begin, please make sure all parts and proper quantities are included. (See Part Identifier Key) Any parts damaged during shipment must be reported within 24 hours of receipt. To report information regarding damages or if you have any questions, please call 800.242.2303.

Tools Required

- 4mm hex wrench
- Screw gun
- #S2 square bit

Step 1:

- Place the TORO frame face down on a protected flat surface.

Step 2:

- Place TORO frame on top of the top and align with the pre-drilled pilot holes.

Step 3:

- Using a #S2 square bit, secure frame to top with #10 x 3/4" square pan screws

Step 4:

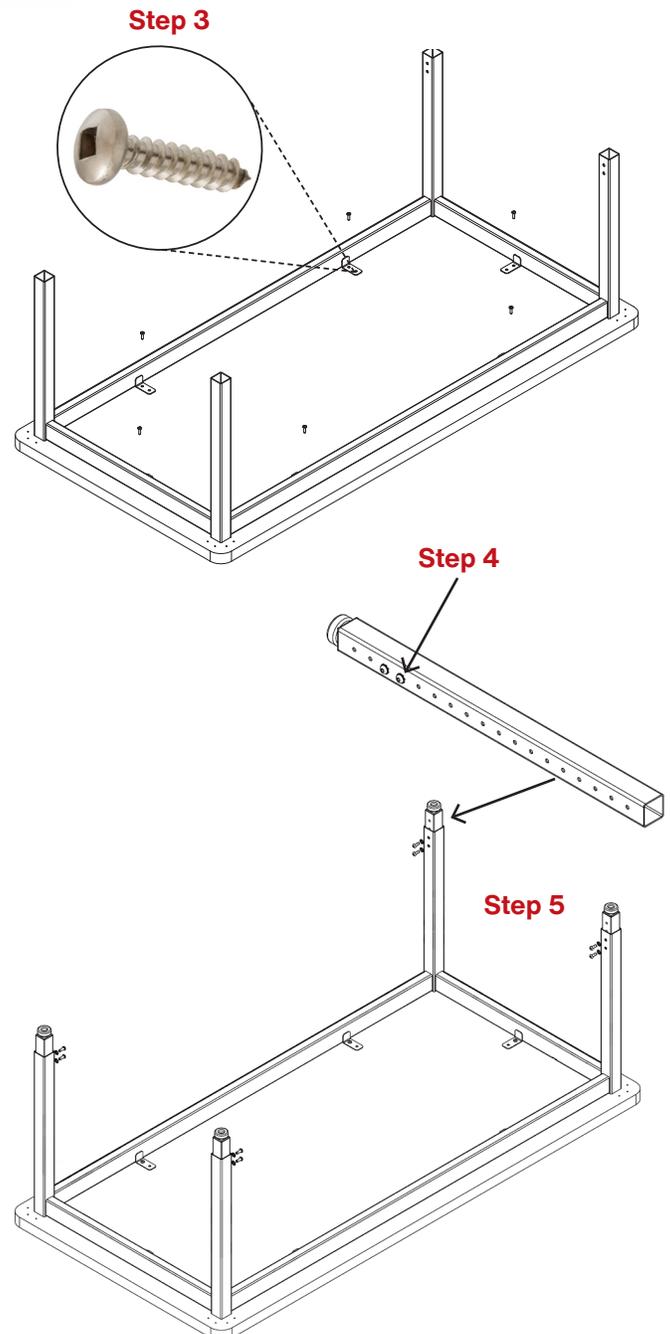
- If assembling TORO Table with fixed legs, skip to Step 6.
- If assembling TORO Table with adjustable legs, locate the adjustable insert to the legs.
- Remove M6 screws and #12 star washers from the leg insert using a 4mm hex wrench.

Step 5:

- Place insert into TORO frame. Once desired height is attained, place #12 star washer and M6 screw through the hole and tighten with a 4mm hex wrench.
- Repeat with the second star washer and M6 screw.
- Repeat this step for the remaining leg inserts.

Step 6:

- Turn table to the upright position with the help of another person.



Assembly Instructions

TORO Table

Laminate/Phenolic Top w/Casters/Glides

Casters are NOT to be used as a leveling device.

Step 1:

- Remove nylon glide from leg by rotating counter-clockwise until glide is free.

Step 2:

- Place stem of optional footing into the hole in the bottom of the leg. Rotate clockwise until fully inserted into leg.

Step 3:

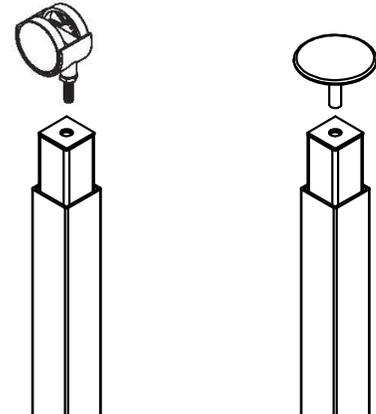
- Tighten with a 14mm open-ended wrench. (Only for the dual wheel soft tread locking caster.) Loctite on casters will cause some resistance while tightening, please make sure that casters are tightened all the way to prevent possible damage to the stem of the caster.

Step 4:

- Repeat for remaining caster or glide.

Tools Required

- 4mm hex wrench
- Screw gun
- #S2 square bit



TORO Table

Laminate/Phenolic Top w/Heavy Duty Casters

Casters are NOT to be used as a leveling device.

Step 1:

- Remove nylon glide from leg by rotating counter-clockwise until glide is free.

Step 2:

- Lock the caster by pushing down on the brake lever.

Step 3:

- Place stem of heavy duty caster into the hole in the bottom of the leg. Rotate clockwise until fully inserted into leg.

Step 4:

- Use 1 1/8" wrench to tighten 3/4" nut on stem of caster. Loctite on casters will cause some resistance while tightening, please make sure that casters are tightened all the way to prevent possible damage to the stem of the caster.

Step 5:

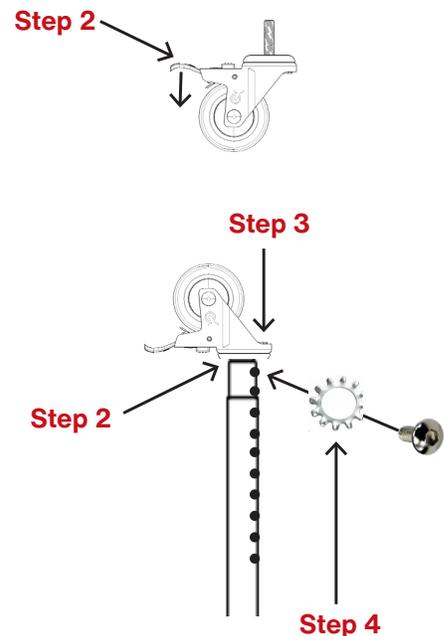
- If using adj. legs, insert star washer and M6 screw in hole closest to the caster and tighten with 4mm hex wrench. DO NOT OVER TIGHTEN.
- If using a FIXED leg, you will NOT need to use a star washer and M6 screw.

Step 6:

- Repeat for remaining casters.

Tools Required

- 1 1/8" wrench
- 4mm hex wrench



Part Identifier Key

Part #	Description	Qty.	
0408231	#10 x 3/4" square pan screws <i>(Used to attach leg plates and frame to top.)</i>	10 (Included in hardware pack located in leg box. May need less depending on size of top.)	
0402020	3" Heavy Duty Caster Hardware Pack - Used only with 1.5" adj. legs (-ADJ) (Discard if casters are not installed.)		
	1/4" star washers (04067460)	4 per set	
	M6 1x14 screws (0401259) <i>(Used in leg insert to prevent bending of the leg insert)</i>	4 per set	
04066968	3" Heavy Duty Caster Hardware Pack - Used only with 2" adj. legs (-ALR) (Discard if casters are not installed.)		
	1/4" star washers (0404281)	4	
	M6x1x18 screws (0401259)	4	
040164	2.5" Grand Hank glide, 3/8"-16 x 1"	1 per leg	
04067920	1.5" soft touch glide	1 per leg	
NSL-33056S	1.25" steel glide	1 per leg	
04067540	Dual wheel soft tread locking casters (N/A on epoxy resin tops)	1 per leg	