

Assembly Instructions

ELO® Ingenuity Table

Before you begin, please make sure all parts and proper quantities are included. (See Part Identifier Key) Any parts damaged during shipment must be reported within 24 hours of receipt. To report information regarding damages or if you have any questions, please call 800.242.2303.

Tools Required

- Screw gun
- 4mm hex bit
- 4mm Allen wrench



Step 1:

- Place top face down on protected flat surface so threaded inserts are facing up.

Step 2:

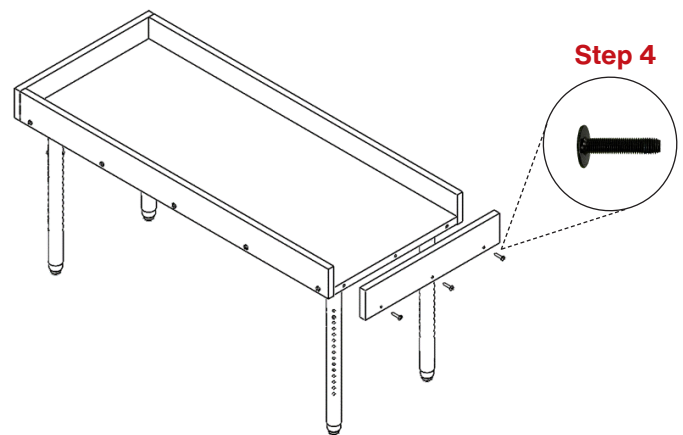
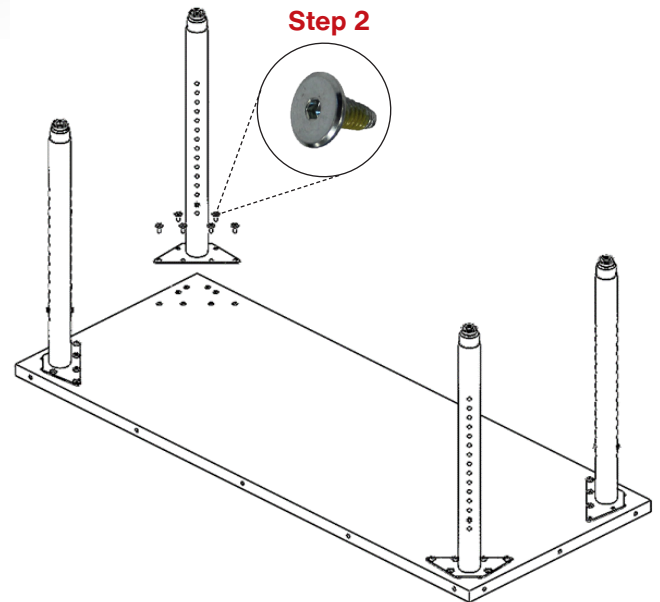
- Align leg with threaded inserts.
- Using a 4mm Allen wrench or 4mm hex bit and a screw gun, fasten leg to top with the 1/4"-20 x 15mm joint connector bolts.
- Repeat this for each leg.

Step 3:







- Adjust legs to desired height and then with someone's help, turn table upright.

Step 4:

- Align pre-drilled holes in one of the long laminate rails with the threaded inserts in the side of the top.
- Using a 1/4"-20x40mm joint connector bolt, insert the bolt through the pre-drilled hole in the rail into the threaded insert of the top. Use a 4mm Allen wrench or a 4mm hex bit and a screw gun to fasten bolt into place.
- After the first bolt is fastened, proceed attaching the remaining bolts in the long rail.
- Repeat for the remaining three rails.



Part Identifier Key

Part #	Description	Qty.	
04009023	1/4"-20 x 15mm joint connector bolts <i>(Used to legs to top)</i>	6 per leg	
0406526	1/4"-20 x 40mm joint connector bolts <i>(Used to attach rails to top)</i>	16	
040164	2.5" Grand Hank glide, 3/8"-16 x 1"	1 per leg	
04067920	1.5" soft touch glide	1 per leg	
NSL-33056S	1.25" steel glide	1 per leg	
04067540	Dual wheel soft tread locking casters	1 per leg	



Adjustable Legs

Code	Smooth Silver SKU	Black SKU	Description	Weight	Height"
ELO -ADJ	0400570-G4	0400570	ELO® 1.25" Square Adj. Leg	5	25 - 30
ELS -ADJ	04067832-G4	04067832	ELO® 2" Straight Round Adj. Leg	6	25 - 40
ELP -ADJ	04066829-G4	N/A	ELO® 2" Straight Round Pin Adj. Leg	6	25 - 39



Jr. Adjustable Legs

Code	Smooth Silver SKU	Black SKU	Description	Weight	Height"
ELO -EJA	0400755-G4	0400755	ELO® 1.25" Square Jr. Adj. Leg	5	20 - 25
ELS -EJA	04066652-G4	04066652	ELO® 2" Straight Round Jr. Adj. Leg	6	20 - 33
ELP -EJA	04066785-G4	N/A	ELO® 2" Straight Round Pin Jr. Adj. Leg	6	19 - 29



Fixed Legs

Code	Smooth Silver SKU	Black SKU	Description	Weight	Height"
ELS -FX	04067792-G4	N/A	ELO® 2" Round Fixed Leg w/Grand Hank Glide	4	28.11
ELS -FX-CA	04067839-G4	N/A	ELO® 2" Round Fixed Leg w/Dual Wheel Soft Tread Locking Caster	4	28.11



Mini Jr. Adjustable Leg

Code	Smooth Silver SKU	Black SKU	Description	Weight	Height"
ELS -MJA	04067425-G4	N/A	ELO® 2" Round Jr. Adj. Mini Leg w/Grand Hank Glide	4	10.75 - 17.75