

Assembly Instructions

Before you begin, please make sure all parts and proper quantities are included. Any parts damaged during shipment must be reported within 5 days of receipt. To report information regarding damages or if you have any questions, please call 800.242.2303.

Step 1:

Start assembly with **side panel(A)** on a protected floor with dowel holes facing up. (The back edge has dowel holes aligned from top to bottom.)

Step 2:

Align the dowels of **subtop panel(B)** with the holes on side panel(A). (TFL edge of subtop panel(B) will need to face to the front of the cabinet and you will need to apply an **adhesive PVA white glue*** to the dowels.)

Step 3:

Align the dowels of the Lotz Armor Edge™ **shelf(C)** with the holes on side panel(A). (Radius front edge of the shelf will need to face to the front of the cabinet and you will need to apply an **adhesive PVA white glue*** to the dowels.) You will need to repeat this step for the remaining shelves.

Step 4:

Align the dowels of **bottom panel w/Lotz Armor Edge™(D)** with the holes on side panel(A). (Make sure the radius edge of bottom panel(D) face to the front of the cabinet and you will need to apply an **adhesive PVA white glue*** to the dowels.)

Step 5:

Align the dowels of **back panel(E)** with the holes on side panel(A). (You will need apply an **adhesive PVA white glue*** to the dowels.)

Step 6:

Align the dowels of **toe kick(F)** with holes on side panels(A). (You will need apply an **adhesive PVA white glue*** to the dowels.)

Step 7:

Align the dowel holes of **side panel(G)** with the dowels on panels(B, D, E & F). (You will need apply an **adhesive PVA white glue*** to the dowels on panels B, D, E & F.)

Step 8:

Install **toe rail(H)** using 1 ½" face frame screws

Step 9:

Install the **levelers(I)** using #6x ½" zinc Phillips screws in each corner of bottom panel(D).

Step 10:

Stand cabinet upright (ask for help).

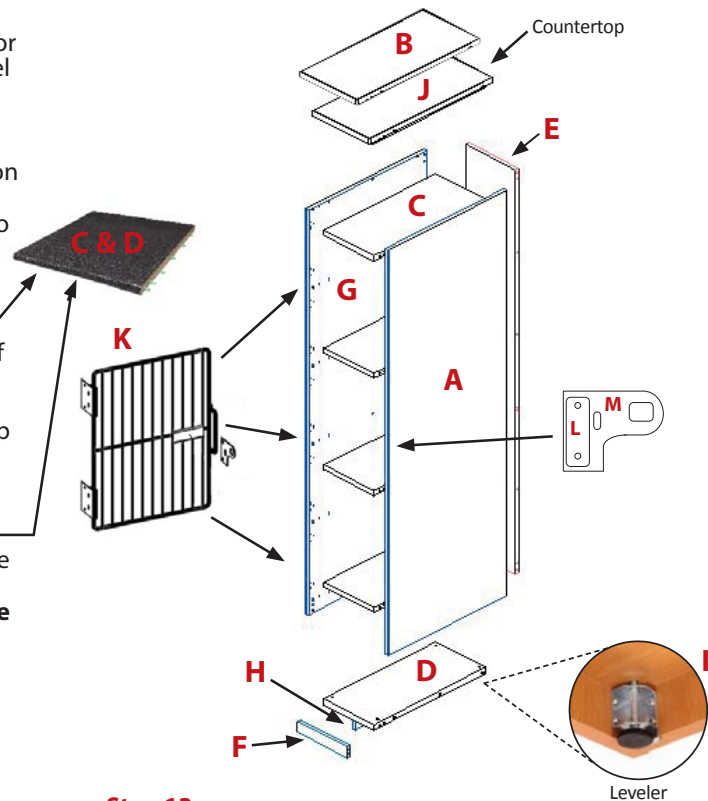
Step 11:

Install **countertop(J)** over subtop panel(B) using ¼-20x30mm black joint connector bolts.

Step 12:

Align **grille doors(K)** (left hand) with pre-drilled holes using black #8x ⅝" flat head wood screws.

*Adhesive PVA white glue and clamps are not provided.



Step 13:

Align screw holes on **black magnet catch(L)** and **door latch(M)** and then use 2, 6x ¾" black pan screws to attach magnet catch(L) and door latch(M) to the inside of side panel(A). Use 1 #8x ⅝" flat head wood screw to further secure door latch(M) to inside of side panel(A).

Step 14:

WB Mfg. would recommend applying clamps*(not provided) down the sides of panels G & A.

Part	Description
A	Side Panel (right side)(lay this panel on the floor)
B	Subtop Panel
C	Shelves w/Lotz Armor Edge™
D	Bottom Panel w/Lotz Armor Edge™
E	Back Panel
F	Toe Kick
G	Side Panel (left side)
H	Toe Rail
I	Levelers (set of 4)
J	Countertop
K	Music Cabinet Grille Doors (left hand)
L & M	Black Magnet Catch(L) on Door Latch(M)