

# Assembly Instructions

Before you begin, please make sure all parts and proper quantities are included. (See Part Identifier Key) Any parts damaged during shipment must be reported within 24 hours of receipt. To report information regarding damages or if you have any questions, please call 800.242.2303.

**Step 1:**

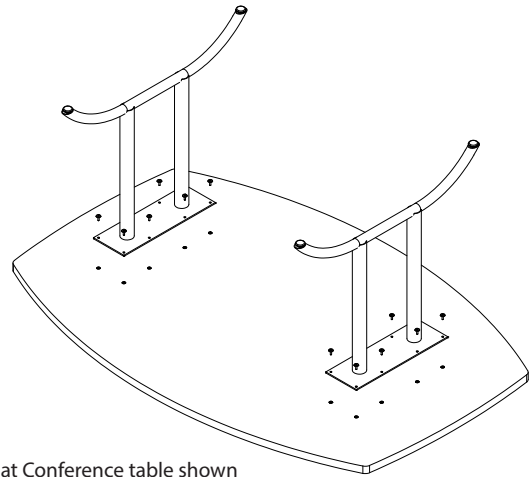
- Place top face down on a protected flat surface.

**Step 2:**

- Align base with threaded inserts.
- Using a 4mm Allen wrench or 4mm Hex bit, secure table top with 10-24 x 1" joint connector bolts.
- Repeat this step for each base. (Number of bases are determined by length of table.)

**Step 4:**

- With someone's help, turn table upright.



Boat Conference table shown with Arch TT-Bases.

**Tools Required**

- Screw gun
- 4mm Allen wrench OR
- 4mm Hex bit

**Conference Table Base Options**



Part # 5088 or 5092  
DuraCast T-Base



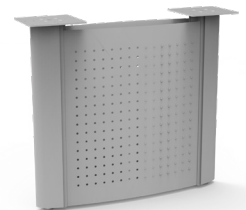
Part # 3320, 3324 or 4430  
H-Base



Part # 7034 or 036  
Tubular TT-Base



Part # 7236  
Arch TT-Base



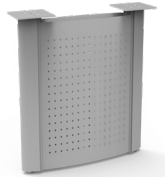
Part # 1142, 1143 or 1144  
Panel Base



## Part Identifier Key

### Panel Bases (Perforated)

Table D"	Base #	Leg Part #	Perforated Panel Part #	Bolt Type (Used to attach base to top)	Bolt Part #	Qty.
36	1142	04067706	04067707	¼-20x15mm joint connector bolts	04009023	32 for 2 bases 48 for 3 bases
48	1143	04067708	04067709			32 for 2 bases 48 for 3 bases
57	1143	04067710	04067711			32 for 2 bases 48 for 3 bases



### DuraCast T-Bases

Table D"	Base #	Base Part #	Bolt Type (Used to attach base to top)	Bolt Part #	Qty.
36	5088	04009354	¼-20x15mm joint connector bolts	04009023	16 for 2 bases 24 for 3 bases
48	5092	04067603			¼-20x15mm joint connector bolts



### Tubular TT-Bases

Table D"	Base #	Base Part #	Bolt Type (Used to attach base to top)	Bolt Part #	Qty.
36	7034	0402019	¼-20x15mm joint connector bolts	04009023	16 for 2 bases 24 for 3 bases
48 & 57	7036	0409891			¼-20x15mm joint connector bolts



### Arch TT-Bases

Table D"	Base #	Base Part #	Bolt Type (Used to attach base to top)	Bolt Part #	Qty.
48 & 57	7236	04066858	¼-20x15mm joint connector bolts	04009023	16 for 2 bases 24 for 3 bases



### H-Bases

Table D"	Base #	Base Part #	Bolt Type (Used to attach base to top)	Bolt Part #	Qty.
36	3320	04009472	¼-20x15mm joint connector bolts	04009023	20 for 2 bases 30 for 3 bases
48	3324	04067713			32 for 2 bases 48 for 3 bases
57	4430	04067714			32 for 2 bases 48 for 3 bases

