

Assembly Instructions

Before you begin, please make sure all parts and proper quantities are included. (See Part Identifier Key) Any parts damaged during shipment must be reported within 24 hours of receipt. To report information regarding damages or if you have any questions, please call 800.242.2303.

Step 1:

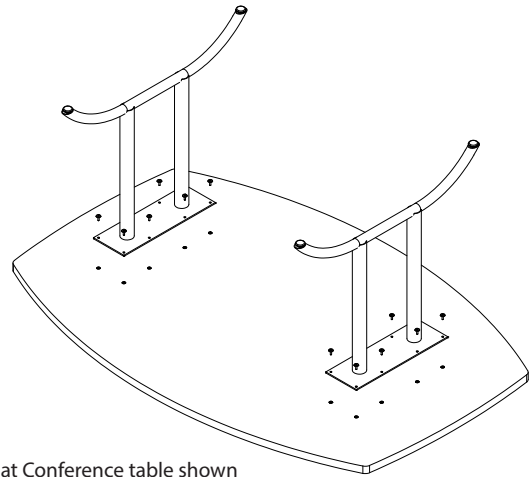
- Place top face down on a protected flat surface.

Step 2:

- Align base with threaded inserts.
- Using a 4mm Allen wrench or 4mm Hex bit, secure table top with 10-24 x 1" joint connector bolts.
- Repeat this step for each base. (Number of bases are determined by length of table.)

Step 4:

- With someone's help, turn table upright.



Boat Conference table shown with Arch TT-Bases.

Tools Required

- Screw gun
- 4mm Allen wrench OR
- 4mm Hex bit

Conference Table Base Options



Part # 5088 or 5092
DuraCast T-Base



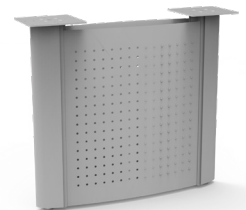
Part # 3320, 3324 or 4430
H-Base



Part # 7034 or 036
Tubular TT-Base



Part # 7236
Arch TT-Base



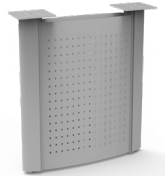
Part # 1142, 1143 or 1144
Panel Base



Part Identifier Key

Panel Bases (Perforated)

| Table D" | Base # | Leg Part # | Perforated Panel Part # | Bolt Type <i>(Used to attach base to top)</i> | Bolt Part # | Qty. |
|----------|--------|------------|-------------------------|--|-------------|----------------|
| 36 | 1142 | 04067706 | 04067707 | ¼-20x15mm joint connector bolts | 04009023 | 32 for 2 bases |
| | | | | | | 48 for 3 bases |
| 48 & 57 | 1143 | 04067708 | 04067709 | ¼-20x15mm joint connector bolts | 04009023 | 32 for 2 bases |
| | | | | | | 48 for 3 bases |



DuraCast T-Bases

| Table D" | Base # | Base Part # | Bolt Type <i>(Used to attach base to top)</i> | Bolt Part # | Qty. |
|----------|--------|-------------|--|-------------|----------------|
| 36 | 5088 | 04009354 | ¼-20x15mm joint connector bolts | 04009023 | 16 for 2 bases |
| | | | | | 24 for 3 bases |
| 48 | 5092 | 04067603 | ¼-20x15mm joint connector bolts | 04009023 | 24 for 2 bases |
| | | | | | 36 for 3 bases |



Tubular TT-Bases

| Table D" | Base # | Base Part # | Bolt Type <i>(Used to attach base to top)</i> | Bolt Part # | Qty. |
|----------|--------|-------------|--|-------------|----------------|
| 36 | 7034 | 0402019 | ¼-20x15mm joint connector bolts | 04009023 | 16 for 2 bases |
| | | | | | 16 for 2 bases |
| 48 & 57 | 7036 | 0409891 | ¼-20x15mm joint connector bolts | 04009023 | 24 for 3 bases |
| | | | | | 24 for 3 bases |



Arch TT-Bases

| Table D" | Base # | Base Part # | Bolt Type <i>(Used to attach base to top)</i> | Bolt Part # | Qty. |
|----------|--------|-------------|--|-------------|----------------|
| 48 & 57 | 7236 | 04066858 | ¼-20x15mm joint connector bolts | 04009023 | 16 for 2 bases |
| | | | | | 24 for 3 bases |



H-Bases

| Table D" | Base # | Base Part # | Bolt Type <i>(Used to attach base to top)</i> | Bolt Part # | Qty. |
|----------|--------|-------------|--|-------------|----------------|
| 36 | 3320 | 04009472 | ¼-20x15mm joint connector bolts | 04009023 | 20 for 2 bases |
| | | | | | 30 for 3 bases |
| 48 | 3324 | 04067713 | ¼-20x15mm joint connector bolts | 04009023 | 32 for 2 bases |
| | | | | | 48 for 3 bases |
| 57 | 4430 | 04067714 | ¼-20x15mm joint connector bolts | 04009023 | 32 for 2 bases |
| | | | | | 48 for 3 bases |

